

Step 29/4

Date: Monday, 11/19/2007 4:06:32 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	STRUT		
Job Number	35886					
Estimate Number	10954					
P.O. Number	:		Part Number	D2562013		
This Issue	11/19/2007	S.O. No. :	Drawing Number	D2562 REV D		
Prsht Rev.	NC		Project Number	N/A		
First Issue	/ /	Type : SMALL /MED FAB	Drawing Revision	D		
Previous Run	:		Material	:		
Written By	:		Due Date	11/29/2007	Qty:	6 Um: Each
Checked & Approved By	<u>10/07/11/20</u>					
Comment	Est A 05/05.18	New Issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 2.4062 f(s)/Unit Total: 14.4371 f(s) 304/316/318-2B Seamless Tubing, 1/2" O.D. x 0.035" wall Batch M106015	 <i>SB 07/11/26 ⑥</i>
2.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE Punch to length as per Dwg D2562	 <i>SB 07/11/26 ⑥</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL/MED FAB RESOURCE 1- Bend end as per Dwg D2562 Angle "D" 2- Deburr	 <i>SB 07/11/26 ⑥</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	 <i>SB 07/11/26 ⑥</i>
5.0	POWDER COATING	POWDER COATING	
		Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3	 <i>FX 07/11/27 ⑥</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 35886		Part Number: D2562013
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION  <i>M-J</i>
Comment: INSPECT POWDER COAT		 <i>6x</i> <i>07/11/27</i>
7.0	PACKAGING 1	PACKAGING RESOURCE #1  <i>AS 07/11/28</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST270</i>		 <i>x6</i>
8.0	QC21	FINAL INSPECTION/W/O RELEASE  <i>07.11.28</i>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		 <i>U 07.11.28</i>

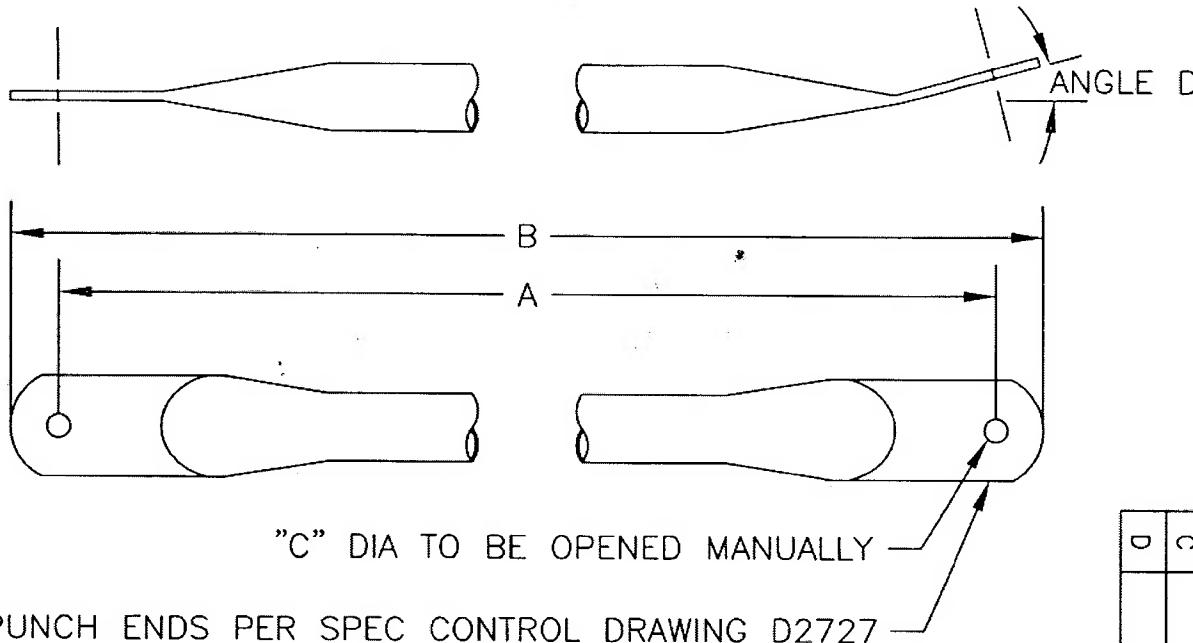
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	—	10
D2562-003	20.37	21.17	—	18
D2562-005	29.00	29.80	—	30
D2562-007	19.22	20.02	—	0
D2562-011	25.79	26.59	—	16
D2562-013	26.63	27.43	—	24

GENERAL NOTES

- GENERAL NOTES**

 - 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035)
ENSURE SEAMLESS TUBE IS USED
 - 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 .4.3
 - 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE IN INCHES

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WORK ORDER
25886

DART AEROSPACE LTD			
HAWKESBURY, ONTARIO, CANADA			
DESIGN CP	DRAWN BY RF	APPROVED	REV. D
CHECKED	DRAWING NO. D2562		SHEET 1 OF 1
DATE	TITLE	SCALE	
05.05.18	STRUT	1:2	
A	96.05.01	NEW ISSUE	
B	98.10.15	UPDATED MATERIAL NOTE (TSR A603)	
C	02.06.05	ADD -005; ADD FINISH	
D	05.05.18	ADD -007/-011/-013; UPDATE -005	